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10/511007

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

REC'D 07 JUL 2004

Applicant's or agent's file reference P045074PCT SMO				FOR FURTHER AC	TION See Notification Preliminary Exa	of TWISTAIL of Internal GTal amination Report (Form PCT/IPEA/416)			
International application No. PCT/NL 03/00168				International filing date (d 06.03.2003	ay/month/year)	Priority date (day/month/year) 12.04.2002			
Interr	national	Pate	nt Classification (IPC) or bo	th national classification an	id IPC				
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Appli	Applicant								
· FEY	FEYECON DEVELOPMENT & IMPLEMENTATION B.V. et Al.								
 This international preliminary examination report has been prepared by this International Preliminary Examinir Authority and is transmitted to the applicant according to Article 36. 						rnational Preliminary Examining			
2. This REPORT consists of a total of 5 sheets, including this cover sheet.									
2.	This	REP	OR I' consists of a total (or 5 sneets, including th	S Cover Sileer.				
	\boxtimes	This	report is also accompa	nied by ANNEXES, i.e. s	sheets of the description	on, claims and/or drawings which have ectifications made before this Authority			
		beei (see	n amended and are the Rule 70.16 and Section	n 607 of the Administrativ	ve Instructions under t	the PCT).			
	These annexes consist of a total of 2 sheets.								
				eleting to the following its	me.				
3.	This report contains indications relating to the following items:								
	1	Ø	Basis of the opinion						
	11		Priority	aminian with regard to no	walty inventive sten :	and industrial applicability			
	111		Non-establishment of Lack of unity of invent		overty, inventive step o	and made an approaching			
	V		Resconed statement	under Rule 66.2(a)(ii) wit	th regard to novelty, ir	nventive step or industrial applicability;			
V Massoned statement under Hule 66.2(a)(II) with regard citations and explanations supporting such statement		tement							
	VI		Certain documents ci						
	VII			international application					
	VIII		Certain observations	on the international appli	ication ·	• •			
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Date of submission of the demand					•				
08.10.2003					05.07.2004	•			
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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/NL 03/00168

 Basis of the rep 	ort
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1. With regard to the **elements** of the international application (Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)):

	Des	scription, Pages					
	1-12	2	as originally filed				
	Clai	ims, Numbers	and the second s				
		•	received on 24.05.2004 with letter of 24.05.2004				
	1-14	4	received on 24.05.2004 with letter of 24.05.2004				
	Dra	wings, Sheets					
	1/3-	3/3	as originally filed				
2.	With regard to the language , all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.						
	The	ese elements were av	ailable or furnished to this Authority in the following language: , which is:				
		the language of a tra	anslation furnished for the purposes of the international search (under Rule 23.1(b)).				
		the language of publ	lication of the international application (under Rule 48.3(b)).				
		the language of a tra Rule 55.2 and/or 55.	anslation furnished for the purposes of international preliminary examination (under 3).				
3.	With inte	n regard to any nucle rnational preliminary	eotide and/or amino acid sequence disclosed in the international application, the examination was carried out on the basis of the sequence listing:				
		contained in the inte	rnational application in written form.				
		filed together with th	e international application in computer readable form.				
		furnished subsequer	ntly to this Authority in written form.				
		furnished subsequer	ntly to this Authority in computer readable form.				
		The statement that t in the international a	the subsequently furnished written sequence listing does not go beyond the disclosure application as filed has been furnished.				
		The statement that t listing has been furn	he information recorded in computer readable form is identical to the written sequence ished.				
4.	The	amendments have r	esulted in the cancellation of:				
		the description,	pages:				
		the claims,	Nos.:				
		the drawings,	sheets:				
		-					

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International application No.

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5. 🗆	This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)).
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(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)

- 6. Additional observations, if necessary:
- V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- 1. Statement

Novelty (N)

No:

Yes: Claims Claims 2-9

Inventive step (IS)

Yes: Claims

Claims No:

1-14

1,10-14

Industrial applicability (IA)

Yes: Claims

1-14

No: Claims

2. Citations and explanations

see separate sheet

1. The following document is referred to:

D1: WO-A-00/37169 D2: WO-A-98/36825

- 2. The present application does not meet the criteria of Article 33(1) PCT, because the subject-matter of claim 1 is not new in the sense of Article 33(2) PCT.
- 2.1 Document D1 discloses a process for the preparation of particles by mixing a solution of the substance of interest with a supercritical fluid to extract the vehicle and to cause precipitation of the solved product (cf. page 1, lines 1-4; page 2, line 25-page 3, line 20; page 5, lines 4-5; Example 1). The mixing step is performed ensuring an improved dispersion of the solution containting the substance to be granulated, achieved by contacting the fluids having high fluid velocity. The mixture is fed to a tube (reference 17 in figure 1), similar to the tube of Example 1 of the present application wherein step b) takes place, thus it can be assumed that formation of very fine particle occurs inside the tube of figures 1 or 2 of D1. The particles are fed to a particle formation (growing) chamber (reference 19 in Example 1). Additional antisolvent is admixed in the tube wherein nucleation starts (cf. page 5, lines 19-26; example 2). The particles are finally collected.
- 2.2 Document D1 is silent with respect to the size of the particles prepared. However, it is noted that the size of the particles is the result of the process and not a feature of the process. In other words: having the process described in D1 all the features of the process disclosed in claim 1, it can be assumed that the size of the particles will fall into the range mentioned in claim 1, which, on the other hand, is the range of particle size normal in this kind of processes using supercritical fluid extraction. Accordingly, the subject-matter of claim 1 is not new regarding the disclosure of document D1.
- 3. Dependent claims 2-14 do not appear to contain any additional features which in combination with the features of any claim to which they refer, meet the requirements of the PCT with respect to novelty or inventive step (Article 33 PCT). These claims relate to parameters already disclosed in the prior art (as for claims 10-14), or parameters not giving rise to an unexpected technical effect, being the matter of an arbritary selection (claim 2-7).

INTERNATIONAL PRELIMINARY International application No. PCT/NL 03/00168 EXAMINATION REPORT - SEPARATE SHEET

3.1 Special reference is made to claims 8 and 9. The prior art is silent with respect to the cinetic energy applied in the mixing zone and mixing time. However, document D2, describing a similar process wherein mixing between supercritical fluid and a solution takes place, clearly specified that the cinetic energy of the fluids in the mixing zone has to be high (cf. page 3, line 15-page 4, line 2)). Since D2 does not mention the value of the energy, but the conditions of the examples of the present application, specially pressure of the fluids, are similar to the conditions in D2 (example 4), it can be assumed that both, energy applied to the mixing zone and mixing time, in the process disclosed in D2 have to fall into the ranges disclosed in claims 8 and 9 of the application. It would be obvious for the skilled person to use similar conditions in the process of D1. The subject-matter of claims 8 and 9 cannot be considered as involving an inventive step (Article 33 PCT).

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CLAIMS

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- 1. A process for the preparation of small particles through precipitation, which process employs a fluid solution comprising a solvent and solute to be precipitated and a nongaseous antisolvent, said solvent being soluble in or miscible with the antisolvent and said solute being substantially insoluble in the antisolvent, wherein the process comprises the successive steps of:
 - a. feeding a stream of the fluid solution and a stream of the antisolvent into a mixing zone where both streams are thoroughly mixed to achieve a condition of super saturation whilst ensuring that hardly any nucleation occurs during the mixing;
 - b. feeding the resulting mixture of the fluid solution and the antisolvent into a nucleation zone allowing nucleation to commence;
 - c. allowing the nuclei formed in the nucleation zone to grow to particles with a volume weighted average diameter of no more than 50 μ m, preferably of no more than 7 μ m.
 - d. collecting the particles and separating them from the antisolvent.
- 2. The process according to claim 1, wherein during or following step b., and prior to step d. additional antisolvent is admixed to the mixture of the fluid solution and the antisolvent.
- 3. The process according to claim 2, wherein the additional antisolvent is admixed after the precipitated particles have grown to a volume weighted average diameter of at least 0.1 μ m, preferably of at least of at least 0.4 μ m
- 25 4. The process according to claim 2 or 3, wherein the antisolvent is admixed at least 1 second after completion of step a., preferably at least 3 seconds after completion of step a.
 - 5. The process according to any one of claims 1-4, wherein the ratio of the solution flow rate to antisolvent flow rate in step a. is between 5:1 and 1:10.
 - 6. The process according to any one of claims 1-5, wherein the collected particles, when reaching the end of the nucleation zone or immediately prior to the admixture of additional antisolvent, contain at least 1 wt.% solvent, preferably at least 10 wt.% solvent.

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- 7. The process according to any one of claim 2-6, wherein the additional antisolvent is admixed in an amount effective to reduce the solvent content of the collected particles to less than 1 wt.%, preferably to less than 0.01 wt.%.
- 5 8. The process according to any one of claims 1-7, wherein less than 25%, preferably less than 10% of the nuclei formed in the process are formed in the mixing zone.
 - 9. The process according to any one of claims 1-8, wherein the residence time within the mixing zone is less than 15 seconds, preferably less than 1 second.

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- 10. The process according to any one of claims 1-9, wherein the mixing energy applied in the mixing zone exceeds 1 J/kg and preferable more than 10J/kg.
- 11. The process according to any one of claims 1-12, wherein the residence time within the nucleation and growth zone is at least 3 seconds, preferably at least 60 seconds.
 - 12. The process according to any one of claims 1-11, wherein the solution comprises between 0.0001 and 30 wt.%, preferably between 0.1 and 5 wt.% of the solute.
- 13. The process according to any one of claims 1-12, wherein the antisolvent is a supercritical or nearcritical fluid.
 - 14. The process according to any one of claims 1-13, wherein the particles obtained from step c. have a particle size distribution with a standard deviation of less than 50% of the volume weighted average particle size, preferably of less than 20% of the volume weighted average particle size.
 - 15. The process according to any one of claims 1-14, wherein at least 10 wt.%, preferably at least 50 wt.% of the solute present in the stream of the fluid solution of step a. is recovered in the particles obtained in step d.